

20-8656



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

607.3701

Job Sheet 214152

Accounting Job RD CAD A109 EFS



Part No: 607.3701

Job Qty: 1 pcs

Part Name: Inspection Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/20/20

Job Tracking No:

Due Date: 11/3/20

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: 607.3700 REV.NC IPP REV:A 20.10.19 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs		11/2/20	0.17	0.10	Waterjet - Flow		dc 20/10/20
							Waterjet - Omax		
110	QC 2	1 pcs		11/2/20	0.00	0.00	QC 2 - 1		dc 20/10/20
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

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					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 2 - 76	
					QC 2 - 86	
					QC 2 - 83	
					QC 2 - SCH-B	
120 QC 8	1 pcs	11/2/20	0.00 0.00		QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
					QC 8 - 66	
					QC 8 - 73	
					QC 8 - 82	
130 Small Fab - 2 - B4B	1 pcs	11/3/20	0.00 0.01		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
140 QC 5	1 pcs	11/3/20	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	

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82
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OCT 21 2020

					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					QC 5 - 82	
150	Packaging 3-1 - Stock - B4B	1 pcs	11/3/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
160	QC 21 - SA	1 pcs	11/3/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 9	
					QC 21 - SA - 77	
					QC 21 - SA - 28	

Part Op 100 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
120 - (QC8- Inspect parts - second check)
130 - (small fab)Form as per dwg
140 - (QC5- Inspect part completeness to step on W/O)
150 - (Identify as per dwg & Stock Location: _____)
160 - (QC21- Final Inspection - Work Order Release)

Part Op 100 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
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 130 - (small fab)Form as per dwg
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	9.2800 sf (9.28 ea)	100-Waterjet - Flow - 1	5301365
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	9	146	0
Part Specifications				
Specifications could not be found.				

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Container No: S307360



Part: 607.3701

Job No: 214152

Serial No/Batch: S307360

Revision: REV.NC

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

1276 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/20/20

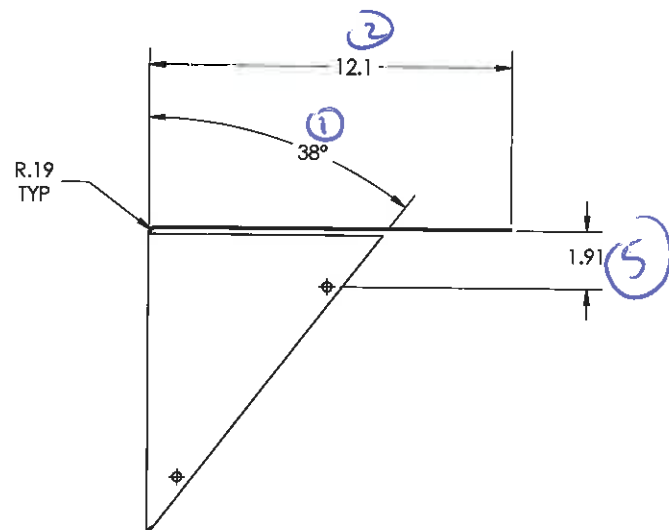
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NOTES:

1. MATERIAL: .304/316 SS SHEET, .063" THK
PER AMS 5513 (304)
OR AMS 5524 (316)
2. LABEL: I.A.W. MPP-120

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	2020-09-30	for J. GARDINER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 214152 MJS
20-10-20

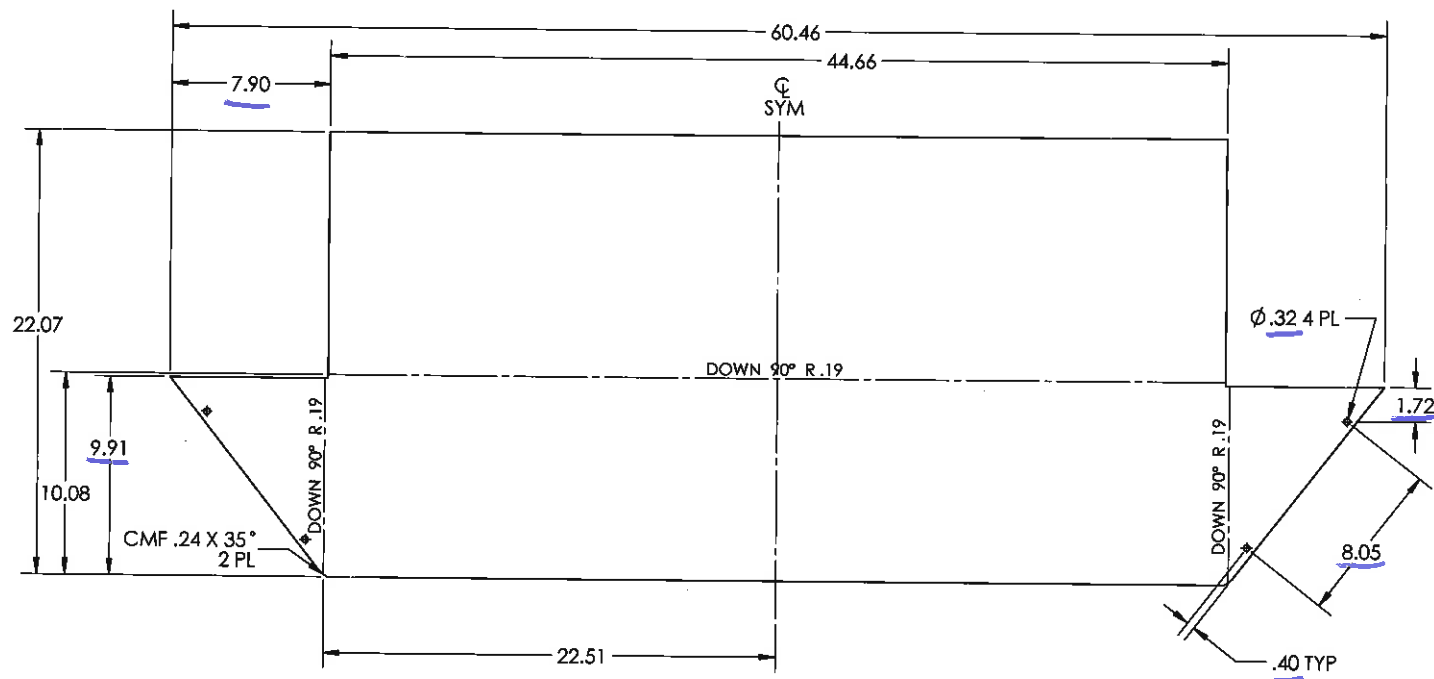


607.3701
MAKE FROM 607.3701F

QTY		PARTS LIST	
NEXT ASSY (S)		ORIGINAL DATE (MM/DD/YY)	30-09-2020
654.1900		DRAWN BY	IC
		VS	IC
		DRAWING APPROVAL	
		U. GARDINER	
		DATE	20-09-2020
		CONTRACT NO.	
		UNLESS OTHERWISE SPECIFIED	
		DIMENSIONS ARE IN INCHES	
		TOLERANCES ARE	
		2 PLACE DECIMALS ±.01	
		3 PLACE DECIMALS ±.005	
		ANGLES ±.5°	
SITE	CAGE CODE	OWG. NO.	REV.
B	07M26	607.3700	N/C
SCALE NONE		SHEET 1 OF 2	

DART 3030 ENTERPRISE CT.,
SUITE A
VISTA, CA 92081
(760)-724-5300
APICAL INDUSTRIES, INC.
dba DART AEROSPACE

INSPECTION TOOL



607.3701F

[illegible]

PEC Request Form

General Info:

Product Part Number (top level #)	654.1900
Product Description	Trekker EFS
Project Job #	RD CAD A109 EFS
DT #	N/A
Requested By	VS
Date of Request	20.10.16
Requested Due Date	20.10.23

Manufacturing Info:

[illegible]

Note:

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Entered:

2R

Date:

NOV 03 2020



NCR No.

20-8656

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

Job: 214152 Part No. 607.3701	DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☒ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : OCT 21 2020	Sequence #: 130	QTY Affected : 1		MRB (QSI042) DAS 9 9-89 20-10-27	
Description Work Order Deviation BEND DIMENSIONS ARE OUT OF TOLERANCE (PLEASE SEE INSPECTION SHEET ATTACHED). THE 1.91 DIMENSIONS IS OFF BECAUSE THE 90 DEG BEND IS 85 DEG. SIDE BENDS ARE NOT SYMMETRICAL (SEE PICTURES ATTACHED)		Disposition Scrap destroy no replace		Completed By DAS 82 9-89 OCT 27 2020 Lead hand / Supervisor DAS 9 9-89 20-10-27 QC / QA Coordinator DAS 9 9-89 20-10-27	
Root Cause Operator ☒ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☒ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread Other/Details:			